THREAD LOCKING HS

SAFETY DATA SHEET

according to Regulation (EU) 2015/830

ISSUE DATE: 28.10.2014 REVISION DATE: 24.02.2020 SUPERSEDES DATE: 20.04.2016 VERSION: 4.0

1. SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. **Product identifier** Trade name Thread Locking HS Product code Ford Internal Ref.: 174256 SDS Number 8055 Product use Professional use

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Adhesives
Uses advised against	No additional information available.

1.3. Details of the supplier of the safety data sheet

Supplier	Distributor
Ford-Werke GmbH	Ford Motor Company Ltd.
Edsel-Ford-Str. 2-14	Parts Distribution Centre
50769 Cologne	Royal Oak Way South
Germany	NN11 8NT Daventry, Northants
+49 221 90-33333	United Kingdom
sdseu@ford.com	+44 1327 305 198

1.4. **Emergency telephone number**

+49 (0) 6132-84463 (GBK GmbH - 24/7)

2. **SECTION 2: Hazards identification**

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008

Health hazards	Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
	Skin sensitisation, Category 1	H317	May cause an allergic skin reaction.
	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.
Environmental hazards	Hazardous to the aquatic environment – Chronic Hazard, Category 3	- H412	Harmful to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008

ard nict

Hazard pictograms			
Signal word	Warning		
Phenylacetohydrazide; 2-hydro		crylate; 2,2'-ethylenedioxydiethyl dimethacrylate; 2- 2-hydroxyethyl methacrylate; α,α-dimethylbenzyl nethyl-1-oxoallyl)oxy]ethyl] hydrogen succinate; 2-	
ct code: Ford Internal Ref.: 174256	GB - en	Revision date: 2/24/2020	1

Propenoic acid, 2-methyl-, 1-methyl-1,2-ethanediyl ester

Hazard statements	
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	
P261	Avoid breathing vapours.
P273	Avoid release to the environment.
P280	Wear protective gloves, eye protection.
Response	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII. This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

3. SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical name	CAS- No EC- No Index No RRN	%	Classification according to Regulation (EC) No. 1272/2008	Notes
2-hydroxypropyl methacrylate	27813-02-1 248-666-3 - 01-2119490226-37- XXXX	25 - 50	Eye Irrit. 2, H319 Skin Sens. 1, H317	
2,2'-ethylenedioxydiethyl dimethacrylate	109-16-0 203-652-6 01-2119969287-21- XXXX	5 - < 10	Skin Sens. 1B, H317	
[2-[(2-methyl-1- oxoallyl)oxy]ethyl] hydrogen succinate	20882-04-6 244-096-4 - 01-2120137902-58- XXXX	1-<3	Eye Dam. 1, H318 Skin Sens. 1, H317	
α,α-dimethylbenzyl hydroperoxide	80-15-9 201-254-7 617-002-00-8 01-2119475796-19- XXXX	1 - < 2,5	Org. Perox. E, H242 Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 3 (Inhalation), H331 Skin Corr. 1B, H314 STOT RE 2, H373 Aquatic Chronic 2, H411	$(1 \le C \le 3)$ Eye Irrit. 2, H319 $(1 \le C \le 10)$ STOT SE 3, H335 $(3 \le C \le 10)$ Skin Irrit. 2, H315 $(3 \le C \le 10)$ Eye Dam. 1, H318 $(10 \le C \le 100)$ Skin Corr. 1B, H314

Chemical name	CAS- No EC- No Index No RRN	%	Classification according to Regulation (EC) No. 1272/2008	Notes
2-Phenylacetohydrazide	114-83-0 204-055-3 -	0,1 - < 1	Acute Tox. 3 (Oral), H301 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335	
2-hydroxyethyl methacrylate	868-77-9 212-782-2 607-124-00-X 01-2119490169-29- XXXX	0,1 - < 1	Eye Irrit. 2, H319 Skin Irrit. 2, H315 Skin Sens. 1, H317	(Note D)
methacrylic acid	79-41-4 201-204-4 607-088-00-5 01-2119463884-26- XXXX	0,1 - < 1	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Acute Tox. 4 (Inhalation), H332 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335	(1 ≤C ≤ 100) STOT SE 3, H335 (Note D)
2-Propenoic acid, 2- methyl-, 1-methyl-1,2- ethanediyl ester	7559-82-2 616-239-4 -	0,1 - < 1	Skin Sens. 1B, H317 STOT SE 3, H335	
1,4-naphthoquinone	130-15-4 204-977-6 -	0,01 - < 0,1	Acute Tox. 3 (Oral), H301 Acute Tox. 1 (Inhalation), H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10)	Note D

Note D : Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed in Part 3. However, such substances are sometimes placed on the market in a non-stabilised form. In this case, the supplier must state on the label the name of the substance followed by the words 'non-stabilised'.

Full text of H-statements: see section 16

4. SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Call a poison center or a doctor if you feel unwell.
Inhalation	Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
Skin contact:	Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.

	Eyes contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.	
	Ingestion	If the person is fully conscious, make him/her drink water. Never give an unconscious person anything to drink. Call a poison center or a doctor if you feel unwell.	
4.2.	Most important symptoms and effects	, both acute and delayed	
	Symptoms/effects after inhalation	May cause respiratory irritation. May cause irritation to the respiratory tract, sneezing, coughing, burning sensation of throat with constricting sensation of the larynx and difficulty in breathing.	
	Symptoms/effects after skin contact	May cause an allergic skin reaction.	
	Symptoms/effects after eye contact	Eye irritation.	
4.3.	Indication of any immediate medical a	ttention and special treatment needed	
	Treat symptomatically.		
5.	SECTION 5: Firefighting measures		
5.1.	Extinguishing media		
	Suitable extinguishing media	Water spray. Dry powder. Foam. Carbon dioxide.	
	Unsuitable extinguishing media	Do not use a water jet since it may cause the fire to spread.	
5.2.	Special hazards arising from the substance or mixture		
	Hazardous combustion products	Thermal decomposition generates : Nitrous oxide. Carbon oxides (CO, CO2).	
5.3.	Advice for firefighters		
	Protection during firefighting	Do not attempt to take action without suitable protective equipment. Self- contained breathing apparatus. Complete protective clothing.	
	Other information	Use standard firefighting procedures and consider the hazards of other involved materials. Cool containers exposed to heat with water spray and remove container, if no risk is involved.	
6.	SECTION 6: Accidental release me	asures	

6.1. Personal precautions, protective equipment and emergency procedures

Ger	neral measures	If spilled, may cause the floor to be slippery.
For	non-emergency personnel	
Pro	tective equipment	Wear appropriate protective equipment and clothing during clean-up. For further information refer to section 8: "Exposure controls/personal protection".
Em	ergency procedures	Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Ventilate spillage area. Wear appropriate protective equipment and clothing during clean-up. Local authorities should be advised if significant spillages cannot be contained.
For	emergency responders	
Pro	tective equipment	Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Em	ergency procedures	Keep unnecessary personnel away.
Env	vironmental precautions	Avoid release to the environment. Avoid discharge into drains, water courses or onto the ground. Prevent further leakage or spillage if safe to do so. Inform appropriate managerial or supervisory personnel of all environmental releases.

6.3. Methods and material for containment and cleaning up

For containment	Stop the flow of material, if this is without risk. Move containers from fire area if it
	can be done without personal risk.

6.2.

	Methods for cleaning up	Large Spills: Stop leak if safe to do so. Dike the spilled material, where this is
		possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills in original containers for re-use.
	Other information	Dispose of materials or solid residues at an authorized site.
6.4.	Reference to other sections	For further information refer to section 8: "Exposure controls/personal protection". For disposal of residues refer to section 13 :" Disposal considerations".
7.	SECTION 7: Handling and storage	
7.1.	Precautions for safe handling	
	Precautions for safe handling	Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Wear personal protective equipment.
	Hygiene measures	Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
7. 2 .	Conditions for safe storage, including any incompatibilities	
	Storage conditions	Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

7.3. Specific end use(s) adhesives.

8. SECTION 8: Exposure controls/personal protection

8.1. Control parameters

United Kingdom				
Regulation	Substance		Туре	Value
EH40/2005 (Fourth	methacrylic acid	(79-41-4)	WEL TWA	72 mg/m³
edition, 2020). HSE	Methacrylic acid		WEL TWA	20 ppm
			WEL STEL	143 mg/m³
			WEL STEL	40 ppm
DNEL: Derived no effec	t level			
No data available				
Components	Туре	Route	Value	Form
2-hydroxypropyl methacrylate (27813-02-1)	Worker	Dermal	4.2 mg/kg bodyweight/day	y Long-term - systemic effect
	1)	Inhalation	14.7 mg/m³	Long-term - systemic effect
	Consumer	Oral	2.5 mg/kg bodyweight/day	y Long-term - systemic effect
	Ir	Inhalation	8.8 mg/m ³	Long-term - systemic effect
		Dermal	2.5 mg/kg bodyweight/day	y Long-term - systemic effect
2,2'-ethylenedioxydiethyl	Worker	Dermal	13.9 mg/kg bodyweight/da	ay Long-term - systemic effect
dimethacrylate (109-16-0)	Inhalation	48.5 mg/m ³	Long-term - systemic effect
	Consumer	Oral	8.33 mg/kg bodyweight/da	ay Long-term - systemic effect
		Inhalation	14.5 mg/m³	Long-term - systemic effect
		Dermal	8.33 mg/kg bodyweight/da	ay Long-term - systemic effect
α,α-dimethylbenzyl hydroperoxide (80-15-9)	Worker	Inhalation	6 mg/m³	Long-term - systemic effect

methacrylic acid (79-41-4)	Worker	Dermal	1 mg/cm ²	Acute - local effects
		Dermal	4.25 mg/kg bodyweight/day	Long-term - systemic effect
		Inhalation	29.6 mg/m ³	Long-term - systemic effect
	Consumer	Inhalation	3.6 mg/m ³	Acute - local effects
		Dermal	2.55 mg/kg bodyweight/day	Long-term - systemic effect
		Inhalation	6.55 mg/m³	Long-term - local effects
2-hydroxyethyl methacrylate	Worker	Dermal	1.3 mg/kg bw/day	Long-term - systemic effect
(868-77-9)		Inhalation	4.9 mg/m ³	Long-term - systemic effect
	Consumer	Oral	0.83 mg/kg bodyweight/day	Long-term - systemic effect
		Inhalation	2.9 mg/m ³	Long-term - systemic effect
DNEC: Dradiated as affects		Dermal	0.83 mg/kg bodyweight/day	Long-term - systemic effect
PNEC: Predicted no effect of No data available	oncentration			
Components	Туре	Route	Value	Form
2-hydroxypropyl	Not applicable	Freshwater	0.904 mg/l	
methacrylate (27813-02-1)		Seawater	0.904 mg/l	
		Freshwater	0.972 mg/l	Intermittent release
		Seawater	0.972 mg/l	Intermittent release
		sediment	6.28 mg/kg dwt	Freshwater
		sediment	6.28 mg/kg dwt	Seawater
		Soil	0.727 mg/kg dwt	
		STP	10 mg/l	
2,2'-ethylenedioxydiethyl	Not applicable	Freshwater	0.016 mg/l	
dimethacrylate (109-16-0)		Seawater	0.002 mg/l	
		Freshwater	0.016 mg/l	Intermittent release
		sediment	0.185 mg/kg dwt	Freshwater
		sediment	0.018 mg/kg dwt	Seawater
		Soil	0.027 mg/kg dwt	
		STP	1.7 mg/l	
	Not applicable	Freshwater	0.003 mg/l	
		Seawater	0 mg/l	
		sediment	0.23 mg/kg dwt	Freshwater
		sediment sediment	0.23 mg/kg dwt 0.002 mg/kg dwt	Freshwater Seawater
		sediment	0.23 mg/kg dwt	
hydroperoxide (80-15-9)	Not applicable	sediment sediment Soil STP	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l	
hydroperoxide (80-15-9)	Not applicable	sediment sediment Soil STP Freshwater	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l	
hydroperoxide (80-15-9)	Not applicable	sediment sediment Soil STP Freshwater Seawater	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l 0 mg/l	Seawater
hydroperoxide (80-15-9)	Not applicable	sediment sediment Soil STP Freshwater Seawater Freshwater	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l 0 mg/l 0.82 mg/l	Seawater Intermittent release
hydroperoxide (80-15-9)	Not applicable	sediment sediment Soil STP Freshwater Seawater	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l 0.82 mg/l 0.82 mg/l 0.82 mg/l 0.024 mg/kg dwt	Seawater Intermittent release Freshwater
hydroperoxide (80-15-9)	Not applicable	sediment sediment Soil STP Freshwater Seawater Freshwater sediment	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l 0 mg/l 0.82 mg/l 0.024 mg/kg dwt 0.002 mg/kg dwt	Seawater Intermittent release
hydroperoxide (80-15-9)	Not applicable	sediment sediment Soil STP Freshwater Seawater Freshwater sediment sediment	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l 0.82 mg/l 0.82 mg/l 0.82 mg/l 0.024 mg/kg dwt	Seawater Intermittent release Freshwater
hydroperoxide (80-15-9) methacrylic acid (79-41-4)	Not applicable	sediment sediment Soil STP Freshwater Seawater Freshwater sediment sediment Soil	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l 0 mg/l 0.82 mg/l 0.024 mg/kg dwt 0.002 mg/kg dwt 1.2 mg/kg dwt	Seawater Intermittent release Freshwater
a,a-dimethylbenzyl hydroperoxide (80-15-9) methacrylic acid (79-41-4) 2-hydroxyethyl methacrylate (868-77-9)		sediment sediment Soil STP Freshwater Seawater Freshwater sediment sediment Soil STP	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l 0.82 mg/l 0.024 mg/kg dwt 0.002 mg/kg dwt 1.2 mg/kg dwt 10 mg/l	Seawater Intermittent release Freshwater
hydroperoxide (80-15-9) methacrylic acid (79-41-4) 2-hydroxyethyl methacrylate		sediment sediment Soil STP Freshwater Seawater Freshwater sediment sediment Soil STP Freshwater	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l 0.82 mg/l 0.82 mg/l 0.024 mg/kg dwt 0.002 mg/kg dwt 1.2 mg/kg dwt 10 mg/l 0.482 mg/l	Seawater Intermittent release Freshwater
hydroperoxide (80-15-9) methacrylic acid (79-41-4) 2-hydroxyethyl methacrylate		sediment sediment Soil STP Freshwater Seawater Freshwater sediment Soil STP Freshwater Seawater	0.23 mg/kg dwt 0.002 mg/kg dwt 0.003 mg/kg dwt 0.35 mg/l 0.82 mg/l 0.82 mg/l 0.024 mg/kg dwt 0.002 mg/kg dwt 1.2 mg/kg dwt 10 mg/l 0.482 mg/l 0.482 mg/l	Seawater Intermittent release Freshwater Seawater

			sediment Soil STP	3.79 mg/k 0.476 mg/ 10 mg/l	-	Seawater			
8.2.	Exposure controls								
	Appropriate engineering controls		Ventilation ra enclosures, lo airborne level been establis	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level					
	Materials for protective	ve clothing				nosen according to the CEN standards rsonal protective equipment			
	Individual protection	measures, such as pe	ersonal protect	ive equipm	ent (PPE)				
	Eye protection		EN 166. Chei	nical goggle	es or face shield				
	Skin protection								
	Hand protection		The recommendation is only valid for the supplied product and the stated application. Special working conditions, like heat or mechanical strain, which deviate from the test conditions, can reduce the protective effect provided by the recommended glove						
	Material	Permeation	Thickness (r	nm) (Comments				
	Nitrile rubber (NBR)	6 (> 480 minutes)	0,4	(ation: Camatril Velours® 730 (Kächele- ce of supply see www.kcl.de) or t.			
	In case of splash contact: Nitrile rubber (NBR)	6 (> 480 minutes)	0,4	(ation: Camatril Velours® 730 (Kächele- ce of supply see www.kcl.de) or t.			
	Other protective measures		Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.						
	Respiratory protection		In case of insufficient ventilation, wear suitable respiratory equipment. Recommended: Filter A (brown).						
	Skin and body protec	tion	Wear suitable protective clothing, EN 14605, EN ISO 13982						
	Thermal hazard prote	ction	Wear approp	riate therma	I protective clothing	g, when necessary.			
	Environmental exposure controls		Inform appropriate managerial or supervisory personnel of all environmental releases.						

9. SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Green.
Odour	mild.
Odour threshold	No data available
рН	No data available
Relative evaporation rate (butylacetate=1)	No data available
Melting point	Not applicable
Freezing point	No data available
Boiling point	> 149 °C
Flash point	> 93 °C
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Flammability (solid, gas)	Not applicable
Vapour pressure	0.3 mbar @20°C
Relative vapour density at 20 °C	No data available
Relative density	No data available
Density	1.1 g/cm ³
Solubility	In water, material is partially soluble.

	Log Pow	No data available
	Viscosity, kinematic	No data available
	Viscosity, dynamic	No data available
	Explosive properties	No data available
	Oxidising properties	No data available
	Explosive limits	No data available
9.2.	Other information	
	VOC (EU)	< 3 %
10.	SECTION 10: Stability and reactivit	у
10.1.	Reactivity	The product is non-reactive under normal conditions of use, storage and

	-	transport.
10.2.	Chemical stability	Stable under normal conditions.
10.3.	Possibility of hazardous reactions	No dangerous reactions known under normal conditions of use.
10.4.	Conditions to avoid	None under recommended storage and handling conditions (see section 7).
10.5.	Incompatible materials	Oxidizing agent.
10.6.	Hazardous decomposition products	Carbon oxides (CO, CO2).

11. SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity			Based on available	data, the c	lassificatior	n criteria are n	ot met.
Mixture							
Name	Method	Туре	Exposure route	Value	Unit	Species	Remarks
Thread Locking HS	(calculated value)	ATE	oral	> 2000	mg/kg		
	(calculated value)	ATE	Dermal	> 2000	mg/kg		
	(calculated value)	ATE	Inhalation	> 20	mg/l		
Substance							
Name	Method	Туре	Exposure route	Value	Unit	Species	Remarks
a,a-dimethylbenzyl		LD50	oral	800	mg/kg		
hydroperoxide (80-15-		ATE	Dermal	1100	mg/kg		
9)		ATE	Inhalation	3	mg/l/4h		vapours
methacrylic acid (79-41- 4)	(OECD 401 method)	LD50	oral	1320	mg/kg bw	rat	
	(OECD 403 method)	LC50	Inhalation	7,1	mg/l/4h	rat	aerosol
		LD50	Dermal	500- 1000	mg/kg bw	rabbit	
2-Phenylacetohydrazide (114-83-0)	(acc. CLP 3.1.2)	ATE	oral	50 - < 300	mg/kg		
Skin corrosion/irritation	ı		Based on available	data, the c	lassificatior	n criteria are n	ot met.
Serious eye damage/irr	itation		Causes serious eye	irritation.			
Respiratory or skin sen	sitisation		May cause an allergic skin reaction.				
Germ cell mutagenicity			Based on available data, the classification criteria are not met				

Carcinogenicity	Based on available data, the classification criteria are not met
Reproductive toxicity	Based on available data, the classification criteria are not met
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	Based on available data, the classification criteria are not met
Aspiration hazard	Based on available data, the classification criteria are not met

12. SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	Harmful to aquatic life with long lasting effects.					
Hazardous to the aquatic environment, short-term (acute)						
Substance / Product	Trophic level	Species	Туре	Value	Duration	Remarks

	•	•	•••			
a,a-dimethylbenzyl	crustacea		EC50	7 mg/l	24 h	
hydroperoxide (80-15- 9)	Fish		LC50	3,9 mg/l	96 h	

12.2. Persistence and degradability

No additional information available.

12.3. Bioaccumulative potential

α,α-dimethylbenzyl hydroperoxide	(80-15-9)
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1.6

12.4. Mobility in soil

Log Pow

No additional information available.

12.5. Results of PBT and vPvB assessment

Thread Locking HS

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII.

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

12.6. Other adverse effects

No additional information available.

13. SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional legislation (waste)	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Dispose of in accordance with local regulations.
Waste treatment methods	Collect and reclaim or dispose in closed containers at licensed waste disposal site. Do not contaminate ponds, waterways or ditches with chemical or used container. Do not allow to enter drains or water courses. Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
Additional information	Dispose in accordance with all applicable regulations.
European List of Waste (LoW) code	
	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
08 04 09*	waste adhesives and sealants containing organic solvents or other dangerous substances
15 01 10*	packaging containing residues of or contaminated by dangerous substances

14. SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN Not regulated for transport

15. SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

The following restrictions are applicable according	to Annex XVII of the REACH Regulation (EC) No 1907/2006
The felletting feethetic are applicable according	

	3(a) Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 2.1 to 2.4, 2.6 and 2.7, 2.8 types A and B, 2.9, 2.10, 2.12, 2.13 categories 1 and 2, 2.14 categories 1 and 2, 2.15 types A to F	
Thread Locking HS ; 2-hydroxypropyl methacrylate ; 2,2'-ethylenedioxydiethyl dimethacrylate ; α,α-dimethylbenzyl hydroperoxide ; methacrylic acid ; 2- Phenylacetohydrazide ; 2-hydroxyethyl methacrylate ; 2-Propenoic acid, 2-methyl-, 1- methyl-1,2-ethanediyl ester ; [2-[(2-methyl-1- bxoallyl)oxy]ethyl] hydrogen succinate	3(b) Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10	
Fhread Locking HS ; α,α-dimethylbenzyl nydroperoxide	3(c) Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard class 4.1	
2-hydroxypropyl methacrylate ; 2- Phenylacetohydrazide ; 1,4-naphthoquinone ; 2-Propenoic acid, 2-methyl-, 1-methyl-1,2- ethanediyl ester ; [2-[(2-methyl-1- bxoallyl)oxy]ethyl] hydrogen succinate	72. The substances listed in column 1 of the Table in Appendix 12	
Contains no substance on the REACH candidate list		
Contains no REACH Annex XIV substances		
/OC (EU)	< 3 %	
prohibition regulations	Directive 92/85/EEC on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding as amended. Directive 94/33/EC on the protection of young people at work, as amended. Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work, as amended. For details, refer to section 3 and 8.	
Seveso Information	Not applicable	
National regulations		

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

16. SECTION 16: Other information

Composition/information on ingredients. Section 2. Section 3. Abbreviations and acronyms

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ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
AGW	Occupational exposure limit value
ATE	Acute Toxicity Estimate according to Regulation (EC) 1272/2008 (CLP)

BAM	Federal Institute for Materials Research and Testing, Germany
BAT	Maximum permissible concentration of biological working substances.
BCF	Bio-concentration factor.
BLV	Biological limit values
BLV	Biological limit values (BGW, Austria)
BMGV	Biological Monitoring Guidance Value (EH40,UK).
BOD5	Biochemical oxygen demand within 5 days
BOD	Biochemical oxygen demand
bw	Body weight.
calcd.	Calculated
CAS	Chemical Abstract Service.
CEN	European Committee for Standardization
CESIO	European Committee on Organic Surfactants and their Intermediates.
COD	Chemical oxygen demand
CLP	Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.
CMR	Carcinogenic, Mutagenic or Reproduction Toxic Substances
CSA	Chemical safety assessment
CSR	Chemical Safety Report.
DMEL	Derived Minimum Effect Level.
DNEL	Derived no effect level
EAC	European waste catalogue
EC	European community
EC50	Effective concentration
EINECS	European Inventory of Existing Commercial Chemical Substances.
ELINCS	European List of Notified Chemical Substances.
EN	European norm.
ERC	ERC (Environmental Release category)
EU	European Union
GLP	Good Laboratory Practice.
GHS	Globally Harmonized System of Classification and Labeling of Chemicals.
GW/VL	Occupational exposure limit value.
GW-kw/VL-cd	Occupational exposure limit value - short term.
GW-M/VL-M	Occupational exposure limit value – "Ceiling".
IATA	International Air Transport Association
IBC code	International Bulk Chemical (Code) (International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk).
ICAO	International Civil Aviation Organization
IC50	Inhibition Concentration 50%.
IECSC	Inventory of Existing Chemical Substances in China.
IMDG	International Maritime Dangerous Goods
ISO	International Standards Organization.
IUPAC	International Union of Pure and Applied Chemistry
LC50	Lethal Concentration 50%.
LCLo	Lowest published lethal concentration.
LD50	Lethal Dose 50%.

LOAEL	Lowest Observed Adverse Effect Level
LOEC	Lowest observable effect concentration.
LOEL	Lowest observable effect level.
LQ	Limited quantities
TRK-Kzw	Threshold limit value - Short-term exposure limit / Technical reference concentration - short-time value, Austria.
MAK-Mow	Maximum allowable workplace concentration – instantaneous value, Austria.
MAK-Tmw, TRK-Tmw	Maximum allowable workplace concentration – daily mean value / Technical standard concentration – daily mean value, Austria.
MAK	Threshold limit values Germany.
MARPOL	International Convention for the Prevention of Pollution from Ships.
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
NOEL	no-observed-effect level
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limits
PBT	Persistent Bioaccumulative Toxic
PC (Chemical product category)	PC (Chemical product category)
PNEC	Predicted No-Effect Concentration
POCP	Photochemical ozone creation potential.
POP	Persistent Organic Pollutants
PPE	Personal protective equipment
Process category	Process category
REACH	Registration, Evaluation and Authorization of Chemicals (REGULATION (EC) No 1907/2006 concerning Registration, Evaluation Authorization and Restriction of Chemicals).
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SCL	Specific concentration limit.
STEL	Short-term Exposure Limit
STP	Sewage treatment plant
SU (Sector of use)	SU (Sector of use)
SVHC	Substance of Very High Concern.
TLV	Threshold Limit Value
TRGS	Technical Rules for Hazardous Substances (German Standard).
TWA	Time Weighted Average
UVCB	Substances of Unknown or Variable composition, Complex reaction products or Biological materials
VbF	Ordinance on Flammable Liquids, Austria
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
WEL-TWA	Workplace Exposure Limit-Long term exposure limit (8-hour TWA(=time weighted average)reference period).
WEL-STEL	Workplace Exposure Limit-Short term exposure limit (15-minute reference period).
Data sources	REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Training advice	Normal use of this product shall imply use in accordance with the instructions on the packaging
Other information	The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this product information sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this product information sheet is not necessarily valid for the new made-up material
Classification according to Regulation	

(EC) No. 1272/2008

H319
H317
H335
H412

Full text of H- and EUH-statements

Acute Tox. 1 (Inhalation)	Acute toxicity (inhal.), Category 1.
Acute Tox. 3 (Dermal)	Acute toxicity (dermal), Category 3.
Acute Tox. 3 (Inhalation)	Acute toxicity (inhal.), Category 3.
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3.
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4.
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4.
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4.
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1.
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1.
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2.
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3.
Carc. 2	Carcinogenicity, Category 2.
Eye Dam. 1	Serious eye damage/eye irritation, Category 1.
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2.
Org. Perox. E	Organic Peroxides, Type E.
Skin Corr. 1A	Skin corrosion/irritation, Category 1A.
Skin Corr. 1B	Skin corrosion/irritation, Category 1B.
Skin Irrit. 2	Skin corrosion/irritation, Category 2.
Skin Sens. 1	Skin sensitisation, Category 1.
Skin Sens. 1B	Skin sensitisation, category 1B.
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2.
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation.
H242	Heating may cause a fire
H301	Toxic if swallowed
H302	Harmful if swallowed
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage

H319	Causes serious eye irritation
H330	Fatal if inhaled
H331	Toxic if inhaled
H332	Harmful if inhaled
H335	May cause respiratory irritation
H351	Suspected of causing cancer
H373	May cause damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects
Classification and procedure [CLP]	used to derive the classification for mixtures according to Regulation (EC) 1272/2008

[ULP]		
Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
STOT SE 3	H335	Calculation method
Aquatic Chronic 3	H412	Calculation method

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

Attachment to the Safety Data Sheet



Product Name: Thread Locking HS

Ford Int. Ref. No.:

174256

REVISION DATE: 24.02.2020

Involved Products:

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Finiscode	Part
1 1 461 313	6U7

Part number 6U7J M2G349 AA **Container Size:** 5 ml